



Dart Aerospace Ltd.
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RB T101576-3
Job Sheet 197614



Part No: RB T101576-3Job Qty: 1 pcs

Part Name: Mandrel Assembly



Part Weight: 0 lbsStatus: NewPriority: Medium

Job Created: 7/11/19Job Tracking No:

Due Date: 8/30/19Created By: Marie Lajeunesse

Type: SOLDDescription:

Note: DWG RB T101576 Rev.G IPP Rev. A 19.06.11 New issue DP Verify DD/IPP Rev. B 19.06.13 Now purchased
DP Verify DD IPP REV:C 19.07.10 NOW MADE IN HOUSE DD VERF:JFS

Ship Via:

Bill of Materials



Container No: S209076



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Part: RB T101576-3
Job No: 197614
Serial No/Batch: S209076
Revision: Q
Inspector:
Exp Date:
Instructions:

Date: 06/27/19

Job Routing									
Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	1 pcs	8/30/19		0.00	0.10	Small Fab - 1		ALL
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
110	QC 5	1 pcs	8/30/19		0.00	0.00	QC 5 - 10		AUG 27 2019
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30	DAS	
							QC 5 - 40	81	
							QC 5 - 61	9-89	
							QC 5 - 81		
240	Packaging 3-1 - Stock - B4B	1 pcs	8/30/19		0.00	0.00	Packaging 3 - 1 - B4B		DAS 28 9-89
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
250	QC 21 - SA	1 pcs	8/30/19		0.00	0.00	QC 21 - SA - 21		31 AUG 28 2019
							QC 21 - SA - 70		

Part Op 100 - ASSEMBLE AS PER DWG ***WHEN DOING THE ASSEMBLE NEED TO APPLY MOLYKOTE 55 on item -5.***
Descriptions: 110 - QC5- Inspect part completeness to step on W/O
240 - Identify as per dwg & Stock Location:
250 - QC21- Final Inspection - Work Order Release

GA149A

Job BOM				
Part / Item	Component Name	Quantity	Operation	Container
2857T128	O-Ring Viton 3/32 Id X 9/16 Od	1 Ea (1 ea)	100-Small Fab - 1	5199531
9642K63	440C SS Ball 3/4" Dia.	1 Ea (1 ea)	100-Small Fab - 1	5199547
RB T101576-21	Plug	1 pcs (1 ea)	100-Small Fab - 1	5206160
RB T101576-5	Mandrel	1 pcs (1 ea)	100-Small Fab - 1	5204907

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	2857T128	1	0	0
	9642K63	1	0	0
	RB T101576-21	1	0	0
	RB T101576-5	1	0	0

Part Specifications
Specifications could not be found.

Plex 7/11/19 10:51 AM Dart.lajeunesse.marie

Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE



Route update only ☐

NCR No. _____

Job: _____

Part No. _____

DISPOSITION

Rework ☐
Scrap ☐
Use-as-is ☐

DEPARTMENT/PROCESS

Skid-tube ☐
Machining ☐
Large Fab ☐
Cross tube ☐
Small Fab ☐
Finishing ☐

Eng. (Non-AW) ☐
Prod. Eng. Coord. ☐
Rec/Store/Packaging ☐

Engineering ☐
Water Jet ☐
Supplier ☐
Quality ☐

Date : _____ Sequence #: _____

QTY Affected : _____

MRB (QSI042)

Description Work Order Deviation

Disposition

Completed By _____
Lead hand / Supervisor _____
QC / QA Coordinator _____

Root Cause

Operator ☐
Manufacturing Process ☐
Equip/Tooling ☐
Handling/Preservation ☐
Material ☐
Product Improvement ☐
Process Improvement ☐
Human Factors ☐

FAULT CATEGORY

Pressure/Forced ☐
Bending ☐
Crushing ☐
Cracks ☐
Crimp/Kink/Ripple/Wave/Twist ☐
Marks/Chatter ☐
Mislabeled ☐
Other/Details: _____

Contamination ☐
Misaligned/off center ☐
BOM/Route ☐
Broken/Damage/Defect ☐
Incomplete/Unclear Instructions ☐
Drill Holes ☐
Fit/Function ☐

Power Loss/Surge ☐
Folio/Program ☐
Grain Direction ☐
Weld ☐
Wrong Stock Pulled ☐
Out of Sequence ☐
Off-set/Set-up ☐

Positioned Wrong ☐
Outside Tolerance ☐
Drawing ☐
Finish ☐
Part Lost/Missing ☐
Misread ☐